

46

48	EFFECT	SEVERITY OF EFFECT 58	RANKING 68	70
50	CALAMITOUS	COMPLETE FAILURE IN MEETING CUSTOMER CTQ(S) 60	10	
52	EXTREMELY HIGH		9	
	VERY HIGH		8	
	HIGH		7	
62	MODERATE	PRODUCT OR PROCESS DOES NOT PERFORM AS EXPECTED 64	6	
	LOW		5	
	VERY LOW		4	
	MINOR		3	
54	VERY MINOR		2	71
56	NONE	NO EFFECT ON PERFORMANCE RESULTS 66	1	

FIG. 2

DETECTION	LIKELIHOOD OF CHANGE DETECTION	RANKING
ABSOLUTE INABILITY	CANNOT DETECT IN TIME TO ADAPT STRATEGY / FOCUS	10
VERY REMOTE	84 86	9
REMOTE		8
VERY LOW		7
LOW	84	6
MODERATE	MODERATE ABILITY TO DETECT OCCURENCE EARLY ENOUGH TO ADJUST STRATEGY WITH SOME EFFORT	5
MODERATELY HIGH		4
HIGH		3
VERY HIGH	84	2
ALMOST CERTAIN	WILL BE POSSIBLE TO DETECT AND ADJUST FOR	1

FIG. 3

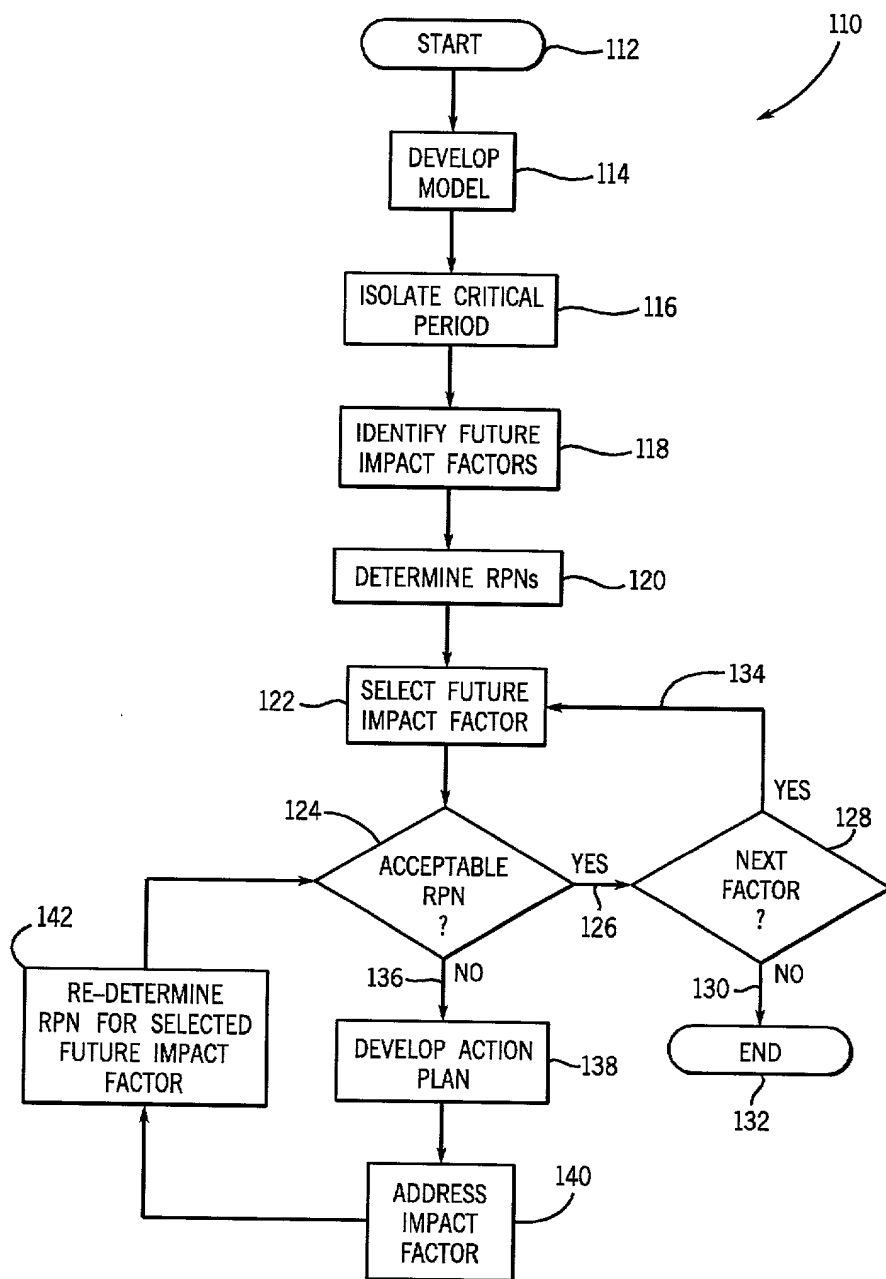


FIG. 4